



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Master Unit
No 011/29

D350-616-015
Job Sheet 196750



Part No: D350-616-015

Job Qty: 1 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 7/31/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/31/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		OK
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	7/31/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		



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CANADA
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Container No: S201377



Part: D350-616-015

Job No: 196750

Serial No/Batch: S201377

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 3, FAA-ATC SR004051

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				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/31/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	7/31/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	7/31/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
					Part Op 120 - (QC4- 100% Inspect kits for completeness)
					Descriptions: 130 - (Identify as per dwg & Stock Location:_____)
					140 - (QC21- Final Inspection - Work Order Release)

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JUL 29 2019

Master Unit No 01129

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S176517 ✓
D2348	Wearplate (Key Way)	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S187760 ✓
D2353	Stiffener	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S191338 ✓
D2364	Deck Plate Fwd	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S192062 ✓
D2365	Wearplate Plp Pin	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S160866 ✓
D2369-1	Locator Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S200603 ✓
D2369-3	Locator Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S200654 ✓
D4780-041	Fwd Cover Mounting Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S191294 ✓
D5387-041	Aft Cover Mounting Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S176983 ✓
D5388-1	Stub Cover	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S192292 ✓
MS20426AD4-5	Rivet	25 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	S083538 ✓
MS20426AD4-6	Rivet	25 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	S093088 ✓
MS20426AD5-7	Rivet	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	F153848 ✓
MS20426AD5-8	Rivet	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S176468 ✓
MS20601-AD4W2	Rivet	15 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	S191303 ✓
MS20601-AD4W3	Rivet	30 Ea (30 ea) ✓	110-Packaging 1 - Pick Kit	S189994 ✓
MS21042L3	Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S149299 ✓
MS24693-C273	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S191238 ✓
MS24693-C48	Screw	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	S193831 ✓
MS35207-263	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S235803 ✓
NAS1149D0363J	Washer	13 Ea (13 ea) ✓	110-Packaging 1 - Pick Kit	S176545 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	1	26	0
	D2348	4	40	0
	D2353	1	14	0
	D2364	1	28	0
	D2365	2	9	0
	D2369-1	1	11	0
	D2369-3	1	12	0
	D4780-041	1	13	0
	D5387-041	1	15	0
	D5388-1	1	20	0
	MS20426AD4-5	25	639	0
	MS20426AD4-6	25	957	0
	MS20426AD5-7	6	759	0
	MS20426AD5-8	6	1,775	0
	MS20601-AD4W2	15	190	0
	MS20601-AD4W3	30	618	0
	MS21042L3	6	1,310	0
	MS24693-C273	6	83	0
	MS24693-C48	22	222	0
	MS35207-263	8	331	0
	NAS1149D0363J	13	1,711	0

Part Specifications

Specifications could not be found.

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5175517
D2348	Wearplate (Key Way)	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5187786
D2353	Stiffener	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5192338
D2364	Deck Plate Fwd	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5192062
D2365	Wearplate Pip Pin	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5160866
D2369-1	Locator Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5280663
D2369-3	Locator Plate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5280654
D4780-041	Fwd Cover Mounting Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5191295
D5387-041	Aft Cover Mounting Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5176983
D5388-1	Stub Cover	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5192292
MS20426AD4-5	Rivet	25 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	5083538
MS20426AD4-6	Rivet	25 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	5093088
MS20426AD5-7	Rivet	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5163848
MS20426AD5-8	Rivet	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5124768
MS20601-AD4W2	Rivet	15 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	5171703
MS20601-AD4W3	Rivet	30 Ea (30 ea) ✓	110-Packaging 1 - Pick Kit	5189894
MS21042L3	Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5149259
MS24693-C273	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5141238
MS24693-C48	Screw	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	5153831
MS35207-263	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5125803
NAS1149D0363J	Washer	13 Ea (13 ea) ✓	110-Packaging 1 - Pick Kit	5176545

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	1	26	0
	D2348	4	40	0
	D2353	1	14	0
	D2364	1	28	0
	D2365	2	9	0
	D2369-1	1	11	0
	D2369-3	1	12	0
	D4780-041	1	13	0
	D5387-041	1	15	0
	D5388-1	1	20	0
	MS20426AD4-5	25	639	0
	MS20426AD4-6	25	957	0
	MS20426AD5-7	6	759	0
	MS20426AD5-8	6	1,775	0
	MS20601-AD4W2	15	190	0
	MS20601-AD4W3	30	618	0
	MS21042L3	6	1,310	0
	MS24693-C273	6	83	0
	MS24693-C48	22	222	0
	MS35207-263	8	331	0
	NAS1149D0363J	13	1,711	0

Part Specifications

Specifications could not be found.

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QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9845	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	